

UZIN HARMACRYL

Waterbased 1-component elastic sealing coating

Applications:

Spreadable, film-forming elastomeric water-insulating product. 1-component, aqueous dispersions based on acrylic resins and styrene copolymers. Insulates against moisture exterior vertical and horizontal surfaces. After hardening forms a flexible, resilient sealing membrane, with a longlasting life.

Suitable product for the following projects:

- ▶ Roof and terraces waterproofing on various substrates such as cement/concrete or other mineral surfaces, fiber-reinforced mortars, metals, wood, tiles, bricks, asphaltic membranes with upper aluminum foils, etc.
- ▶ Coatings on vertical surfaces against protection in areas of high humidity due to various weather conditions and also from possible water/moisture penetration e.g. walls, parapets, gutters, chimney, eaves etc.

Product properties / advantages:

Viscous product with high quality, solvent-free, non-toxic, based on water-dispersions, providing high wetting ability and fast drying. When dries, it forms a non-sticky film without gloss, characterized by excellent elasticity and waterproofness keeping meanwhile perfect thermal stability, resistance to sunlight and alkali solutions, acids and/or detergents.

Components: Water emulsion of styrene-copolymer with acrylic resins

- ▶ Waterproof
- ▶ Super elastic
- ▶ Resistant to wide temperature, UV and moisture range transitions
- ▶ Easy and fast applicable.
- ▶ Excellent penetration, form film immediately
- ▶ Excellent cohesion to various substrates
- ▶ High performance/Economic
- ▶ Spray-able
- ▶ Solvent-free
- ▶ Low emissions

Technical Data:

Package:	PE bottle and buckets
Gross Weight:	1 kg, 5 kg, 15 kg, 25 kg
Storage:	min 12 months
Color:	White
Consumption:	1,0-2,0 kg/m ² without reinforcement 1,5-2,5 kg/m ² with reinforcement
Min application temperature:	+10 °C
Ideal working temperatures:	15 - 25 °C (substrate)
Drying Time:	4 hours*
Recoating time:	24 hours*
Final Strengths/Loading:	After 7 days*
Solid content:	~ 65%
Special Gravity:	1,28 kg/lit

* At 20 °C and 65 % relative humidity. See also "Application Table".

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Substrate preparation:

The substrate must be sound, load-bearing, dry, free from cracks, clean and free from materials (dirt, oil, grease), that would impair adhesion. Uneven or areas with stagnating waters must be abraded and vacuumed off or be repaired first with the recommended UZIN mortar before applying HARMACRYL. Test the substrate in accordance with applicable standards and bulletins and report any deficiencies.

Any adhesion-reducing or unstable layers e.g. release agents, loose adhesives, compounds, covering or paint residues etc. must be removed, e.g. by brushing, abrading, grinding or shot-blasting. Thoroughly vacuum off loose material and dust. Allow any primers that are applied to dry completely.

Refer to the product data sheets for other products used.

Application:

1. Allow the container to reach room temperature before use and shake well, before the use.
2. Apply UZIN HARMACRYL using a short piled roller, brush or air pistol (5-10% w/w water dilution).
3. When HARMACRYL is diluted at 25% w/w with water it could be used as a primer for high porous surfaces. Carefully apply the product in order to penetrate thoroughly and the substrate is wetted uniformly. After primer's drying apply subsequent coats of UZIN HARMACRYL until the desired layer thickness. At the edges, walls, joints, and murkiness etc. apply the product with the recommended brush type. Before the sequences of laminated layers ensure that the preceded layer is completely dry and no sticky.
4. Clean tools with water immediately after use.

Application Table:

Substrate	Consumption	Drying
Cement screeds or concrete	1 - 2 kg/m ²	Approx. 4 hours*
Calciumsulphate screeds, plasters, gypsum plasters	0.5 -1 kg/m ²	Approx. 4 hours*
Dense surfaces	1-1.5 g/m ²	Approx. 4 hours*

* At 20 °C and 65 % relative humidity

Important Notes:

- ▶ Shelf-life min. 12 months in original packaging when stored in moderately cool conditions. Frost-resistant to-20°C. Re-seal opened containers tightly and use contents as quickly as possible. Allow product to reach room temperature before processing.
- ▶ Optimum working at 15 - 25 °C, substrate temperature over 15°C and relative humidity below 65 %. **Mind dewpoint in order to avoid failures, due to water vapor condensation.** Low temperatures and high humidity will delay whilst high temperatures and low humidity will accelerate the drying time.
- ▶ Not suitable for use on water-soluble adhesive remnants (e.g. spent sulphatic lye adhesives) or tackifiers, or old bitumen adhesive remnants. In such cases, use a suitable primer from the current UZIN product range. For direct application of the material on surfaces of PVC, or polyester based substrates, as well as existing color paints carry out your own tests to ensure compatibility for product application. Otherwise, light-sanding of the surface should proceed prior to application.
- ▶ Unsuitable for permanent contact with water.
- ▶ Unsuitable for permanent immersion in water.
- ▶ Do not use on chipboard panels, OSB panels or other wood-based substrates. In such cases, use a suitable primer from the current UZIN product range.
- ▶ Observe generally acknowledged industry and technology best practice, plus the respective applicable national standards. (e.g., EN, DIN).

Protection of the workplace and the environment:

The use of skin protection lotion is recommended as a rule. Store out of the reach of children. Ensure thorough ventilation during and after working/drying! Do not eat, drink, or smoke while working with the product. In the event of contact with the eyes or skin, rinse immediately with plenty of water.

Do not dispose of into the sewer system, open water, or the soil. Clean tools with water and soap immediately after use.

Very low emissions. To the best of current knowledge, does not emit any relevant emissions of formaldehyde, harmful substances, or other volatile organic compounds (VOCs). Odorless as well as ecologically and physiologically harmless when fully dried. Basic prerequisites for optimal interior air quality after floor covering work depend on installation conditions conforming to standards, plus thoroughly dried substrates, primers and leveling compounds. Product contains isothiazolones. For allergy information, call +210 7793777 (Greece).

Disposal:

Collect and reuse product residues wherever possible. Do not dispose of into the sewer system, open water, or the soil. Empty, plastic containers (scraped clean and drip-free) can be recycled. Containers with liquid residues are classified as special waste, as are collected liquid product residues. Containers with residues that have dried solid are classified as construction / household waste.

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UZIN Hellas-POLYCHIMIKI G. MATZIARIS S.A. 14 th Km Old National Rd Thessaloniki-Veria Industrial Park of Anchialos GR 570 11 Thessaloniki, Greece	
HARMACRYL 2298-2022.25.10-01	
EN ISO 7783:2011 Determination of water-vapour transmission properties	
Permeability to:	
Water vapor	$S_D < 50 \text{ m}$
CO ₂	Class I
Capillary absorption	$w < 0.1 \text{ kg/m}^2 \cdot \text{h}^{0.5}$
Water absorption and resistance to :	
Artificial weathering:	NPD
Reaction to fire:	NPD
E _(ultimate) :	577.37%
Dangerous substances comply with 5.4	Does not contain
www.uzin.gr/DoP	