

ICAMELT STICKS

Hotmelt adhesive with high viscosity

Applications:

Hot melt adhesive particularly suitable for the gluing of any porous carton/paper/textiles/plastics, at the working temperature of 180-200°C.

Recommended product for:

- ▶ All types of porous materials

Product benefits / features:

ICAMELT STICKS have been formulated with raw materials suitable for the manufacturing of packings used to contain foodstuff or personal care substances, as scheduled by D.M. of 21/03/73 and following amendments and by F.D.A. laws - CFR 175.105.

Protection of the workplace and the environment:

The products in their original packing, when stored in temperatures above 30°C. can block and stick together. Do not keep them at high temperature for several hours, otherwise oxidations and toxic gases can be generated. In case of bad ventilation use of respiratory mask. Do not eat while using the product. Wash your hands at every break and at the end of the working day. Observe safety information on product label as well as safety data sheet **Information for persons with allergies is available at +30 210 7793777 (Greece).**

Disposal:

Collect product residues wherever possible and reuse. Do not allow to enter the sewer system, bodies of water or the soil. Absorb the spillage using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. Empty metal cans could be reused.

Technical Data:

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|--------------------------------|----------------------------|
| Package: | Cartons 5kg |
| Storage: | minimum 12 months |
| Color: | Transparent |
| Form: | Sticks 11mm diameter |
| Consumption: | Depends on the application |
| Brookfield viscosity at 180°C: | 15.000 mPa.s ± 10% |
| Softening point: | 90 ± 5 °C |
| Open time: | 15 seconds |
| Working temperatures: | 180-200°C |

* At 20°C and 65% R.H.

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