

UZIN STYROSTICK

Styrene adhesive in organic solvents for industrial applications

Description:

Strong solvent-based contact adhesive for polystyrene panels to thermal isolating surfaces e.g., refrigerator rooms, e.t.c., ready for use, thin-bodied, easy to apply, dries quickly, long working time, high initial strength, resilient, good heat-resistance. Interior use only.

Suitable for/on:

- ▶ Bonding polystyrene (Styrofoam) with stainless steel surfaces (panels), wood etc.
- ▶ Flat metallic surfaces prepared as necessary.

It does not affect polystyrene (styrofoam) because it does not cause erosion, inflation or melting. Thus, it is totally specialized adhesive for industrial applications of professional refrigerating chamber's construction.

Note: refer to the hazard and safety notes (see "Protection of the Workplace and Environment")

Product benefits / features:

Styrene adhesive with low viscosity and non-filamentary texture for double-sided applications. Especially recommended for expanded polystyrene (styrofoam). In some cases, it may be applied with a single coating. Suitable for horizontal and vertical surfaces. The bonded to be pieces should be pressed down.

Composition: SBR-rubber mixture with organic solvents and special additives.

- ▶ Easy to spread
- ▶ Fast drying
- ▶ Does not erode polystyrene (styrofoam)
- ▶ Good coverage
- ▶ Excellent bonding
- ▶ High solvent content

Technical Data:

Packaging:	metal drum
Sizes:	5kg and 17kg
Storage:	minimum 6 months
Hazard characteristics:	see "Protection of the Workplace and Environment"
Color liquid/dry:	Beige
Consumption /coverage:	200-250gr/m ² (Double-stick application)
Special Density:	0.91kg/l
Working temperature:	Minimum 10 °C
Open time:	10-20 minutes*
Contact bond time:	40-50 min*
Load bearing:	After 4-5 hours*
Final strength:	after 2-3 days*

* At 20 °C and 65% relative humidity.

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Substrate preparation:

The substrate must be level, sound, dry, free from cracks, clean and free from materials that would impair adhesion. Test the substrate in accordance with applicable standards and notices and report any deficiencies. Contact bond surfaces must be as smooth and flat as possible.

Thoroughly abrade and clean dense and smooth surfaces, e. g. plastics, metals, existing wear surfaces, coatings, etc.

Refer to the Product Data Sheets for the products used.

Application:

Double sided adhesion:

1. Before use, stir the adhesive well, then apply a thin, even coat to both substrate and backing using a smooth or finely notched trowel, e.g. A5 or A1.
2. Leave both contact surfaces to evaporate off until they appear virtually tack-free when touched. Then lay the covering immediately, or within the contact bond time, into exact position and very heavily press, rub, or tap over the whole surface area. Correction is not possible. After 10 – 20 minutes, rub down hard once again, especially at joints and ends.
3. As a thinner or for removing adhesive contamination, use UZIN Nitro Solvent (caution on sensitive surfaces /very highly inflammable).

One side adhesion:

1. This adhesion is applicable on porous surfaces. Apply the adhesive by means of a notched spatula A5. Leave the porous surface to evaporate off until it appears virtually tack-free, when touched. Then lay the covering immediately, or within the contact bond time, into exact position and very heavily press, rub, or tap over the whole surface area. Correction is not possible. After 10 – 20 minutes, rub down hard once again, especially at joints and ends.
2. Use the recommended notched spatula, thus you can have even consumption. Do not apply the adhesive in low temperature below 15°C. Before the application carefully examine the substrate surface condition (porosity, cracks e.t.c.). Apply as much adhesive as you can work within the open time.
3. Tools and fresh spills can be cleaned by UZIN Nitrou Solvent otherwise hardened material can be removed mechanically.

Consumption Data:

On rough surfaces, use a fine-notch trowel; on smooth surfaces, use a fine-notch or smooth trowel. Consumption is

A 1	150 – 200 g /m ²
A 5	200 g /m ²

*At 20°C and 65 % relative humidity at room temperature.

Important notes:

- ▶ Shelf life minimum 6 months in original packaging when stored in cool, dry conditions. Carefully and tightly seal opened containers and use the contents as quickly as possible.
- ▶ Place containers kept in too cold conditions, with thickened product content, in a warm area and shake repeatedly.
- ▶ Optimum working conditions are 15-25°C, floor temperature above 10°C, relative humidity below 75%.
- ▶ Too high humidity can lead to condensation on the adhesive film and failure of the contact bond.
- ▶ Thoroughly prepare solvent-sensitive or soluble surfaces, e. g. bitumen, mastic asphalt, etc.

Protection of the workplace and the environment:

High solvent content. Highly flammable. Irritant. Avoid skin contact with liquid product. Solvents in this product may form explosive air-vapor-mixture. Therefore, provide good ventilation during and after use. No smoking, no open flames. Do not inhale vapors. Switch off all electric devices like doorbells, refrigerators, electric stoves, etc. Use barrier cream and protective gloves. Observe safety information on product label as well as safety data sheet **Information for persons with allergies is available at +30 210 7793777 (Greece).**

Disposal:

Collect product residues wherever possible and reuse. Do not allow to enter the sewer system, bodies of water or the soil. Plastic containers emptied or scraped clean and no longer dripping from any residues can be recycled. Containers with liquid residues as well as collected liquid product residues are special waste. Containers with cured residues are construction/domestic waste.

Notch size	Consumption*
Smooth	100 – 150 g /m ²